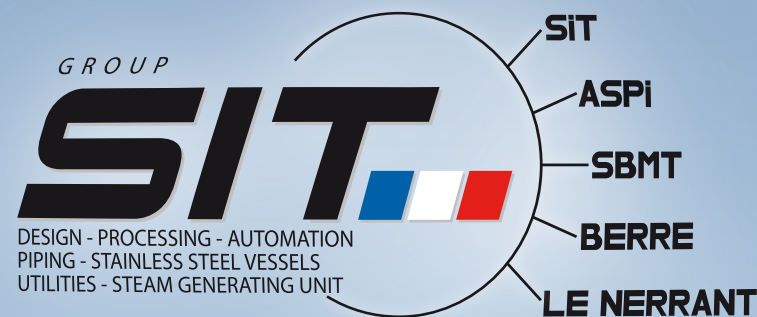


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Process and utilities integrator

*Food and cosmetics industries,
water treatment solutions*



ENGINEERING



PROJECT
MANAGEMENT

PROCESS &
AUTOMATION



INDUSTRIAL
DATA

SKID
SOLUTIONS



STAINLESS STEEL
VESSELS



UTILITIES



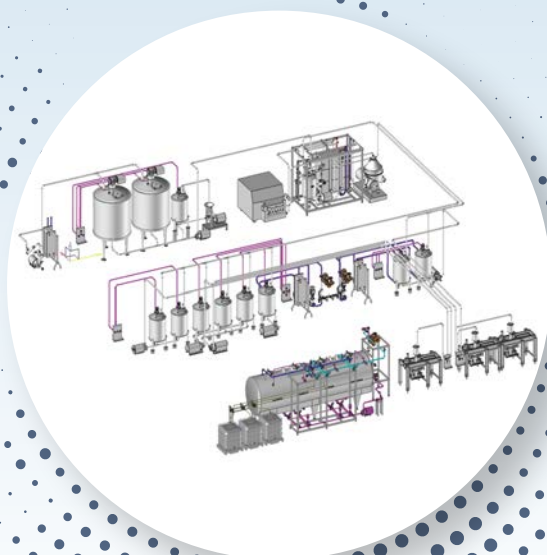
STEAM
BOILER ROOM

SUPERVISION
& INSTALLATION



COMMISSIONING
& TRAINING

AFTER-SALES
SERVICES



Project management and process solutions Food process, fluids and water treatment

OUR FIELDS OF ACTIVITY

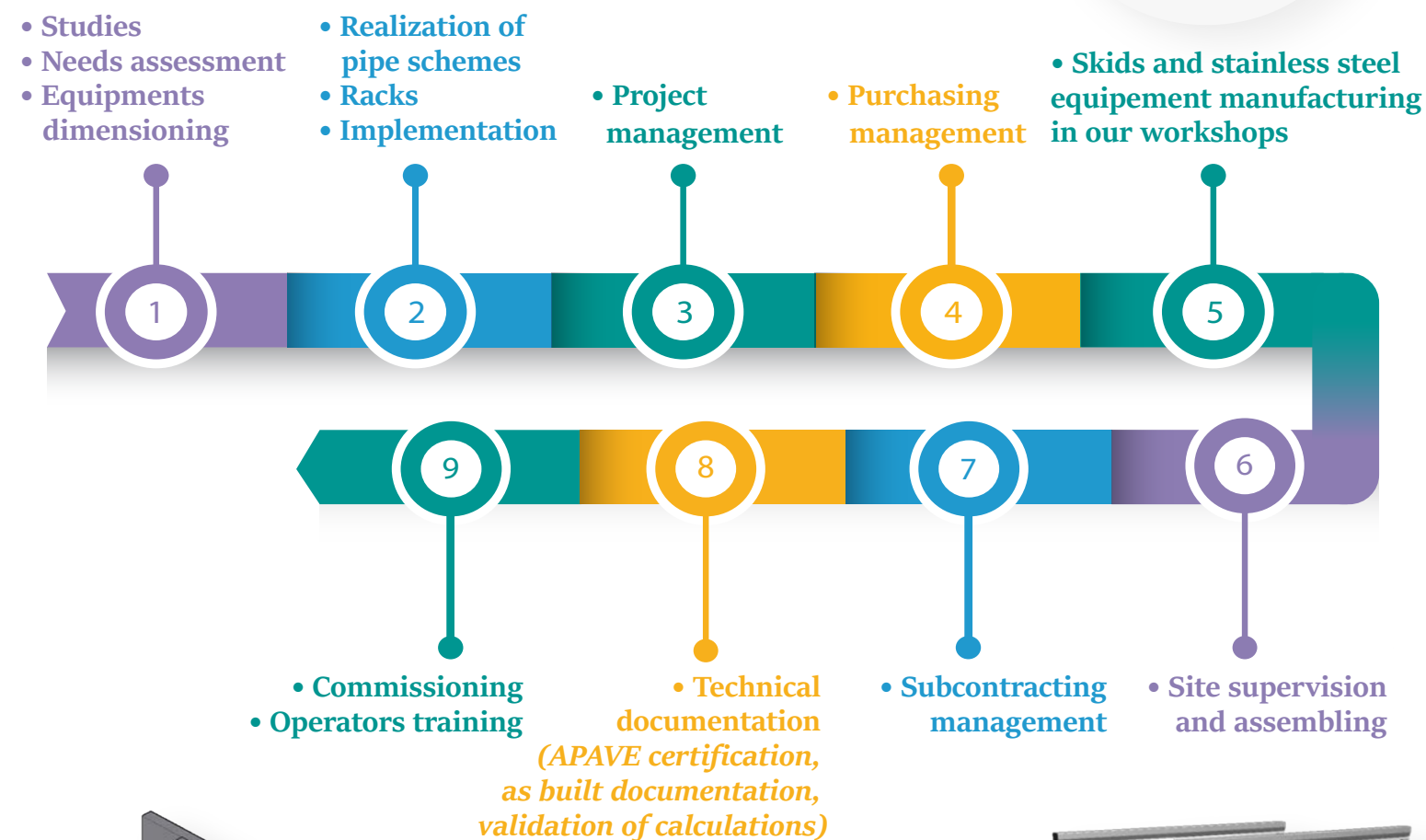
Food process

Dairy products, desserts
 Cheese (cream and processed cheese)
 Baby food (baby milk, purée)
 Drinks – Mineral waters – Juices
 Alcohol – Wine
 Soups – Sauces – Jams
 Biscuits – Chocolate
 Pet food

Cosmetics

Beauty & health products
 (shampoo, cream etc)

SIT has 2 workshops
 (Laval and Saint Malo)
 specialized in stainless steel
 equipment manufacturing



Design and manufacturing of your process equipment Automated production lines and skid solutions

PROCESS AND UTILITIES ENGINEERING

- Front-end engineering
- Process engineering
- Design and dimensioning of equipment
- Realization of PID schemes, detail drawings (2D, 3D), implementation
- “Turnkey” solutions
- Process-utilities audit of existing installations

EQUIPMENT SUPPLIER

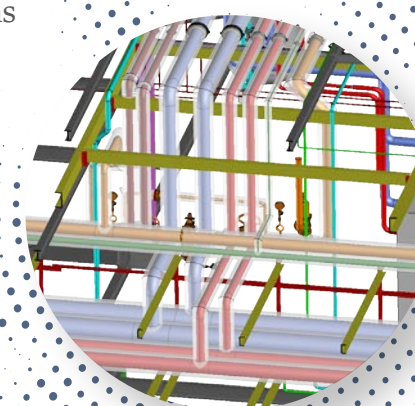
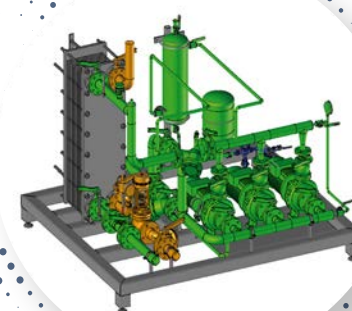
- Prefabricated process kits
- Pasteurization and heat treatment solutions
- Skids, dosing and mixing units
- Automated CIP systems
- Potable water tanks
- Balance vats
- Chassis, platforms, walkways
- Safety rails, stairs

ASSEMBLING, COMMISSIONING AND MAINTENANCE

- Assembly works
- Commissioning (FAT - SAT tests)
- Quality control
- As built documentation
- Operators training
- Technical support and troubleshooting
- Commissioning contracts
- Spare parts services

FLUIDS AND UTILITIES SERVICES

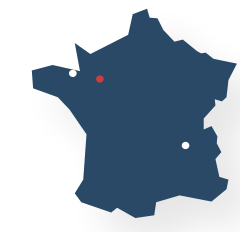
- Treatment and distribution of industrial water
- Steam boiler rooms, steam / condensate distribution systems
- Water chillers and skids for hot water
- Compressed air and process water production and distribution systems
- Manufacturing and installation of racks for distribution systems
- Boilers and stainless steel equipment for fluids and utilities
- Installation of city water distribution systems
- Connection to waste water networks, collection of waste water and its distribution to treatment plants



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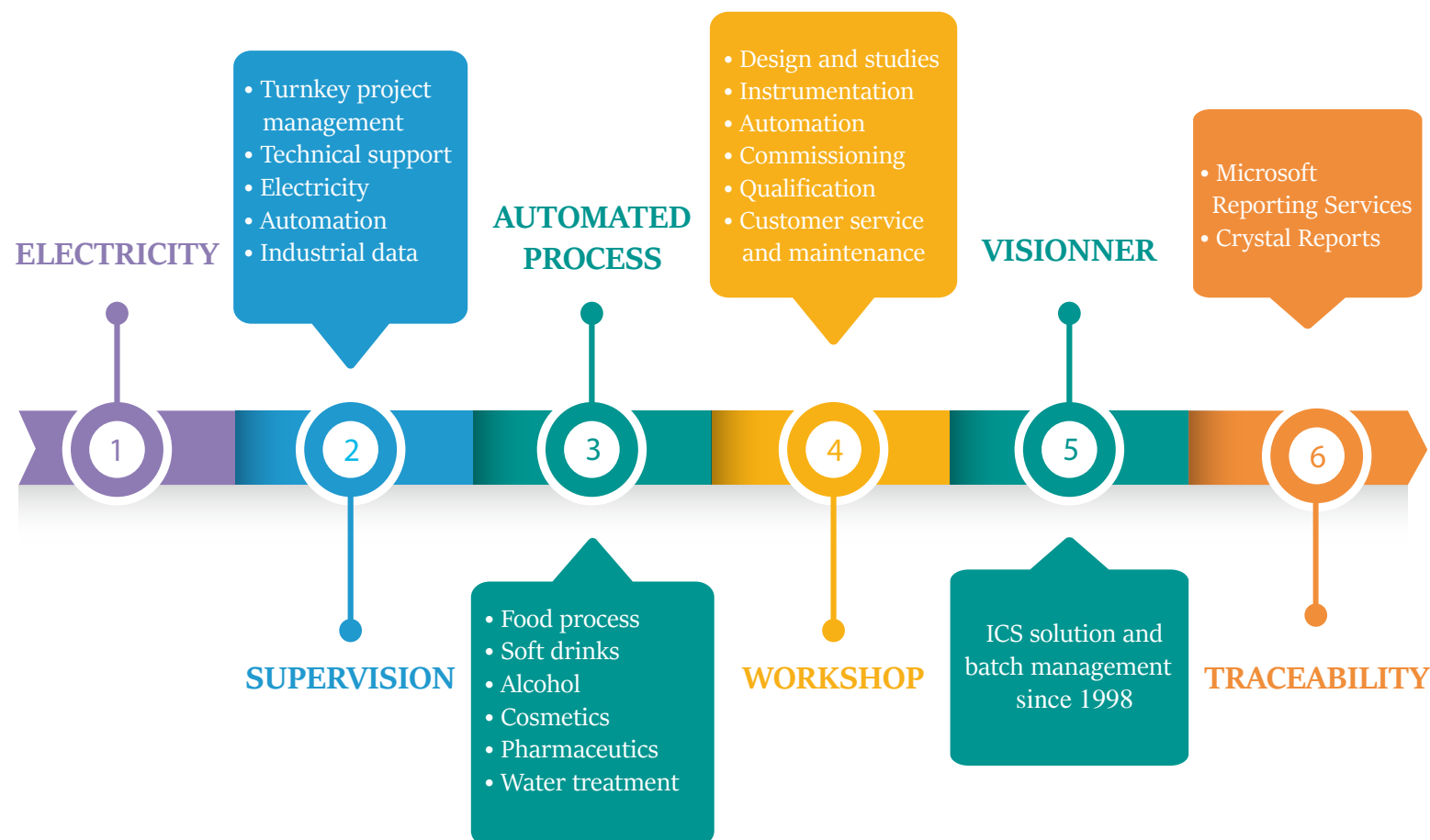
Advanced automation solutions matching your projects and process control

«TURNKEY SOLUTIONS»

From the definition of electrical architecture, instrumentation, automation, informatics and networks to the commissioning of installations, training of operators, maintenance and production.

OUR STRONG POINTS

- Our experience of integrator in food process
- Internal resources in engineering, electricity, automation and commissioning
- Project management
- Electrical wiring and tests conduction



OUR SERVICES

- Architecture definition
- Systems development
- Hardware definition and specifications
- Fonctionnal analysis
- Definition of programming standards
- Objects modeling
- Compliance with ISA 88 and ISA 95
- Tests register
- FAT (Factory Acceptance Tests)
- SAT (Site Acceptance Tests) commissioning
- Remote assistance
- Use and maintenance training



INDUSTRIAL DATA

- Automation interfacing with computer systems
- “Turnkey” solutions for: batch, supervision, traceability and ERP reporting

ELECTRICITY

- Electrical wiring design
- Electrical schemes design in DAO, SEE Electrical expert, Autocad, EPLAN for export
- Wiring in the workshop
- On-site installation
- Commissioning

VALIDATION / TESTS

Commissioning and tests:

- In our workshops (FAT)
- On-site (SAT)

Tests according to our protocols:

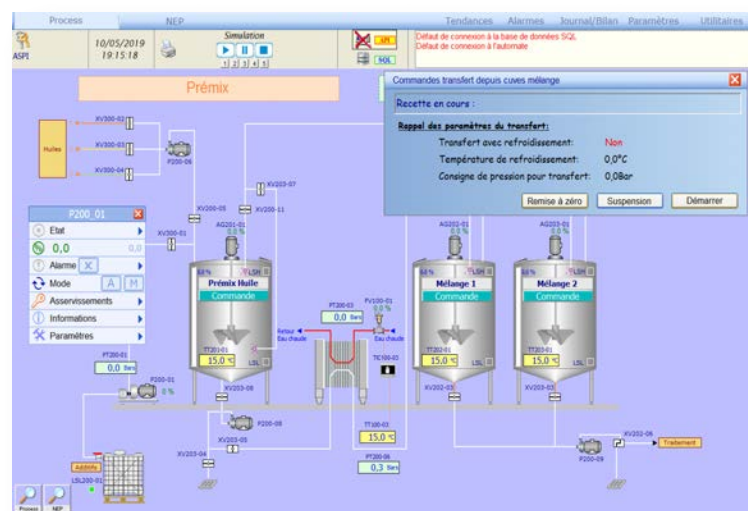
- Electrical cabinet tests performed in our workshops
- Platform tests performed in our workshops or on-site
- Static tests on-site
- Dynamic tests of sequences
- Performance tests

SUPERVISION / MES / BATCH

- ASPI (Supervision Visionner, Visionner Batch)
- Schneider (Monitor, Vijeo Designer)
- Siemens (WinCC, WinCC Flexible, TIA Portal)
- ARC Informatique (PcVue)
- Rockwell (RS View)
- Ordinal (GSI)
- Wonderware (InTouch, Historian, platform WSP (IAS))

AUTOMATION

- Schneider (whole range)
- Siemens (S5, S7)
- Rockwell (PLC5, Control logix, Compact logix)
- Unitronics





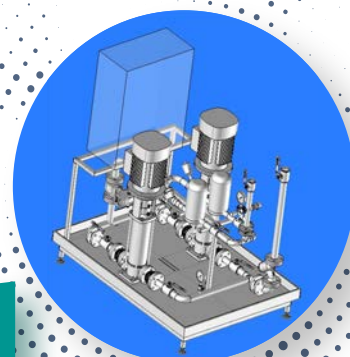
Paramètres Process

Process

NEP

Designation	Symbole	Repere	Limites	Consigne	Unité
Test de chargement des paramètres					
	TEST		0/1	0	
LIGNE D'INCORPORATION D'HUILE EN CONTAINER					
Delta de température basse huile en cycle d'incorporation (Alame)	P210_08		0/10	0,0	°C
Delta de température très basse huile en cycle d'incorporation (défaut)	P210_09		0/10	0,0	°C
Delta de température haute huile en cycle d'incorporation (Alame)	P210_10		0/10	0,0	°C
Delta de température très haute huile en cycle d'incorporation (défaut)	P210_11		0/10	0,0	°C
Seuil de delta pression bas échangeur	P210_12		0/10	0,0	Bar
Seuil de cobatage du filtre arrive de Huile (Alame)	P210_13		0/10	0,0	Bar
Seuil de cobatage du filtre arrive de Huile (Défaut)	P210_15		0/10	0,0	Bar
CURE C1					
Seuil minimum de déclenchement de la chauffe (Partie basse cuve)	P210_01		0/100	0,0	%
Seuil minimum de déclenchement de la chauffe (Partie haute cuve)	P210_02		0/100	0,0	%
Seuil minimum déclenchement agitation cuve	P210_03		0/100	0,0	%
Seuil haut de la cure C1	P210_04		0/100	0,0	%
Temps de recirculation pour la cure complète	P210_05		0/100	0,0	min
Vitesse mesurée en purge entrée (Phase de recirculation)	P210_06		0/100	0,0	%
Mystère du temps court entre coupe de chauffe (Autour de la température de consigne M à la recette)	P210_07		0/10	0,0	%
Seuil d'arrêt de la chauffe après la fin de l'incorporation	P210_13		0/100	0,0	%
Vitesse de la pompe en incorporation	P210_16		0/100	0,0	%
Vitesse de la pompe en fin d'incorporation	P210_17		0/100	0,0	%
Queue de chute incorporation d'huile	P210_18		0/100	0,0	kg
CURE CD01					
Seuil haut de la cure CD01	P220_01		0/100	0,0	%
Niveau de seil bas de la cure CD01 (Automatisation transfert depuis la cure d'effusion)	P220_02		0/100	0,0	%
CURE CD02					
Seuil haut de la cure CD02	P220_01		0/100	0,0	%
Niveau de seil bas de la cure CD02 (Automatisation transfert depuis la cure d'effusion)	P220_02		0/100	0,0	%
CURE CF2					
Seuil minimum déclenchement agitation cuve	P240_01		0/100	0,0	%

Local service for your industrial installations
Metropolitan France and overseas coverage



DESIGN OFFICE AND TECHNICAL AUDITS

- Studies: process, fluids, energy, pipe networks, compressed air, steam, hot water
- Technical audit of installations : optimization of investments, energy savings
- Services adapted to your projects in full compliance with the latest standards

EQUIPMENT DISTRIBUTION

- **Improvement of production equipment:**
 - Energy recovery for the production of hot water with : air compressors, evaporators, vacuum pumps
- **Energy production:**
 - Water treatment
 - Steam
 - Industrial hot water
 - Sanitary hot water
 - Compressed air (industrial or process)
 - Vacuum
- **Distribution of utilities**

INSTALLATION

- Cleaning stations MP, HP
- Assembling of methanation and cogeneration units
- Petrochemicals
- Pipe and stainless steel equipment works (stainless and dark steel, plastics)
- Design, manufacture and integration of process and utilities equipment
- Team of qualified welders
- Works in compliance with PED and CODETI



BERRE

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Expert in industrial boiler rooms

DESIGN OFFICE AND REALIZATIONS

- Studies for boiler rooms and utilities projects
- Studies on the optimization of equipment's energy efficiency
- Boiler room turnkey solutions
- Compliance with the latest standards
- Modification of operation modes
- Replacement of burners
- Pressure equipment :
steam cylinder, blowdown vessel
- Feed water tanks
- Gas networks : *distribution, pressure regulation, supply / detection box*
- Biomass boiler room

PROVIDED SERVICES

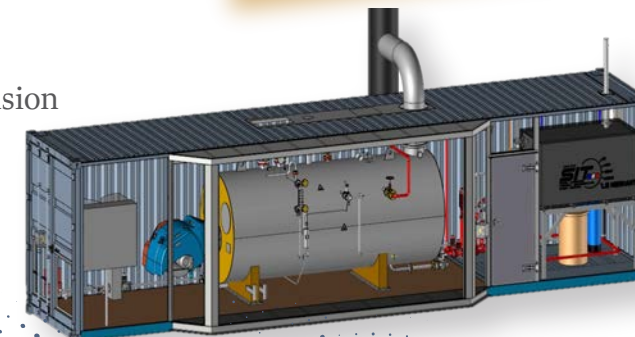
- Regulatory requalifications and inspections of pressure equipment
- Maintenance and repair of boiler rooms
- Troubleshooting and maintenance of burners
- Maintenance contract
- Technical assistance
- Combustion control
- Poppet valve calibration
- Rental of steam boiler rooms (500 kg to 18 t/h)
- Rental of hot water boiler rooms
- Pipe works in compliance with PED 2014/68/UE

MATERIALS AND EQUIPMENTS TRADING

- Set of equipments and accessories for boiler rooms
- Fittings and valves
- Accessories for regulation
- Valves, level probes
- Water treatment
- Water hardness analyzer
- Condensate pollution control
- Chimney

CONTAINER BOILER ROOM

- Fully equipped containers: 10 to 40 feet, possibility of extension
- Hot water and steam production (smoke tubes and rapid vaporization)
- Power from 100 KW to 2 MW
- Operating mode: A.P.H.P. / S.P.H.P. 72 H 00
- Fuel: domestic fuel and natural gas



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SIT GROUP INTERNATIONAL PRESENCE

